



Proteus 20B

20" Automatic Scrubber

Parts List & Service Manual

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For new books write to:

Pacific

2259 South Sheridan Road Muskegon, MI 49442

Carefully inspect all components to ensure that there is no concealed freight damage. If such damage is discovered, file a "CONCEALED DAMAGE REPORT" immediately with the delivering carrier.

FOR YOUR CONVENIENCE, RECORD THE FOLLOWING IMPORTANT INFORMATION:

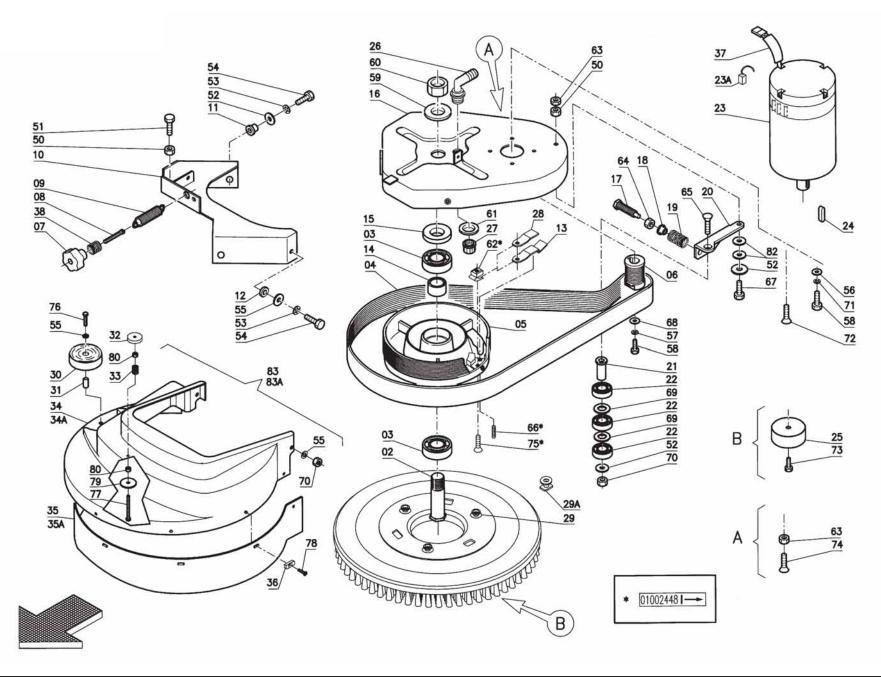
| MODEL | |
|---------------|--|
| | |
| SERIAL NUMBER | |

PART NUMBER _____

DATE PURCHASED_____

BRUSH BASE ASSEMBLY

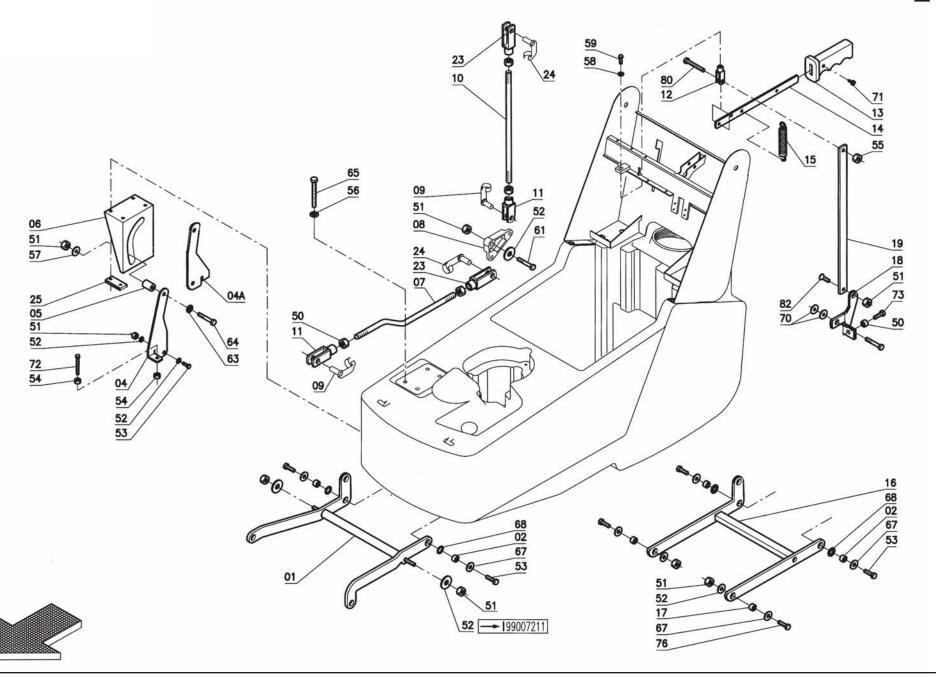




BRUSH BASE ASSEMBLY

| Item | Part Number | Description | Qty. |
|------|-------------|---|------|
| 1 | 880960 | Brush | |
| | 885960 | Pad Driver | |
| | 504470 | Pad Holder, Top & Bottom | |
| 2 | 887740 | Shaft 1 | |
| 3 | 902031 | Bearing | 2 |
| 4 | 903016 | Belt | 1 |
| 5 | 886940 | Pulley | 1 |
| 6 | 69420260 | Motor Pulley | 1 |
| 7 | 74006010 | Knob | 1 |
| 8 | 880540 | Adjuster | 1 |
| 9 | 888340 | Spring | 1 |
| 10 | 42301020 | Support | 1 |
| 11 | 881140 | Bushing | 2 |
| 12 | 69102050 | Bushing | 2 |
| 13 | 888341 | Spring | 2 |
| 14 | 888241 | Spacer | 1 |
| 15 | 888240 | Spacer | 1 |
| 16 | 69823010 | Brush Base | 1 |
| 17 | 880541 | Adjuster | 1 |
| 18 | 881141 | Bushing | 1 |
| 19 | 888342 | Spring | 1 |
| 20 | 42301010 | Support | 1 |
| 21 | 881142 | Bushing | 1 |
| 22 | 902032 | Bearing | 3 |
| 23 | 68220370 | Motor | 1 |
| 23A | 880952 | Carbon Brush Motor | 4 |
| 24 | 70405041 | Key | 1 |
| 25 | 980620 | Special Washer | 1 |
| 26 | 74520028 | Connector | 1 |
| 27 | 74520029 | Ring Nut | 1 |
| 28 | 69230470 | Spring | 3 |
| 29 | 885146 | Lugs, rectangular | _ |
| | 42001170 | Lugs, round head with rectangular bas | |
| | | to convert old pad driver to round lugs | |
| | 022.111 | Lugs, round 3 | |
| | 70970603 | Screws for Lugs 3 | |
| *30 | 67020030 | Bumper Wheel | 1 |
| *31 | 69102110 | Bushing | 1 |
| *32 | 42346050 | Handwheel | 1 |

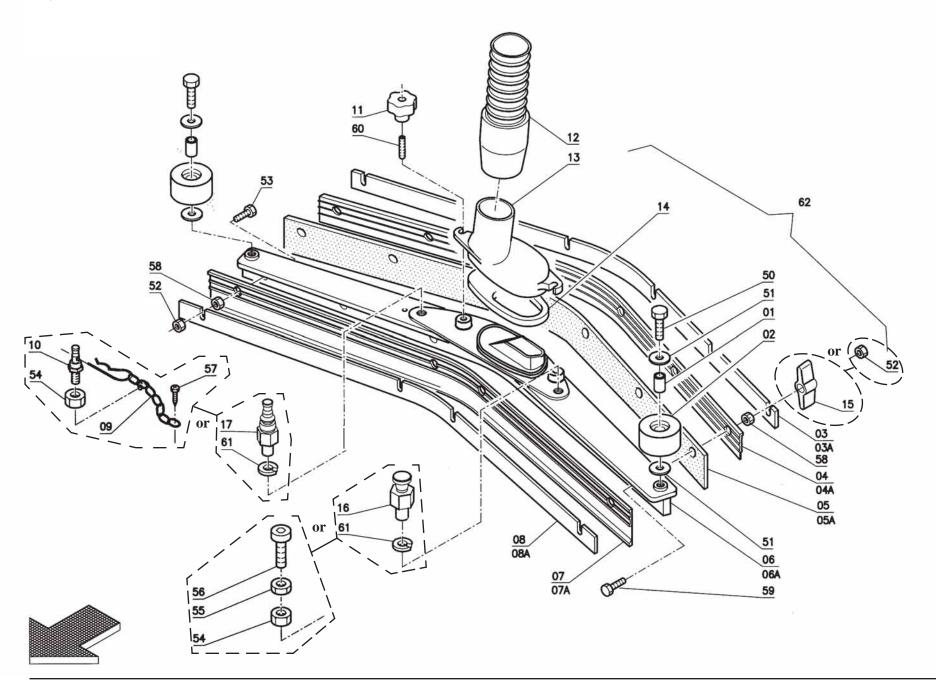
| Item | Part Number | Description | Qty. |
|------|-------------|---------------------|------|
| *33 | 69210400 | Spring | 1 |
| *34 | 42346120 | Base Cover | 1 |
| *35 | 863606 | Splash Guard | 1 |
| *36 | 882131 | Clip Guard | 8 |
| 37 | 67404160 | Sheath | 1 |
| 38 | 69210640 | Spring | 1 |
| 50 | 924035 | Nut | 3 |
| 51 | 964085 | Screw | 1 |
| 52 | 980044 | Washer | 2 |
| 53 | 980069 | Lock Washer | 1 |
| 54 | 964086 | Screw | 2 |
| *55 | 980039 | Washer | 2 |
| 56 | 980042 | Washer | 3 |
| 57 | 980045 | Lock Washer | 1 |
| 58 | 964116 | Screw | 4 |
| 59 | 980050 | Washer | 1 |
| 60 | 924040 | Nut | 1 |
| 61 | 71316002 | Lock Washer | 1 |
| 62 | 71050602 | Nut | 1 |
| 63 | 71010809 | Nut | 1 |
| 64 | 924039 | Nut | 1 |
| 65 | 70980815 | Screw | 1 |
| 66 | 70960601 | Dowel | 1 |
| 67 | 964091 | Screw | 1 |
| 68 | 71106006 | Washer | 1 |
| 69 | 980052 | Washer Brass | 2 |
| *70 | 924033 | Lock Nut | 1 |
| 71 | 71106009 | Lock Washer | 4 |
| 72 | 70980602 | Screw | 1 |
| 73 | 70980614 | Screw | 1 |
| 74 | 964093 | Screw | 1 |
| 75 | 70980603 | Screw | 1 |
| 76 | 70910816 | Screw | 1 |
| *77 | 70910631 | Screw | 1 |
| *78 | 70944204 | Screw | 8 |
| *79 | 71106017 | Lock Nut | 1 |
| *80 | 71010603 | Nut | 2 |
| 82 | 980051 | Cupped Washer | 2 |
| *83 | A4623005 | Base Cover Assembly | |



BRUSH CONTROL ASSEMBLY

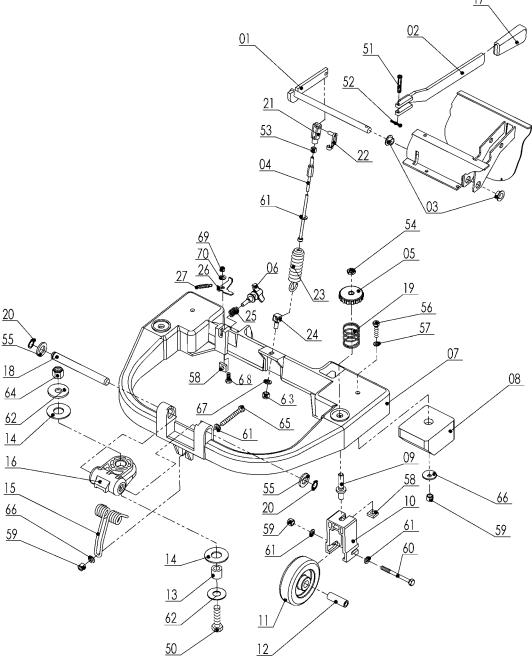
| Item | Part Number | Description | Qty. |
|------|-------------|-------------|------|
| 1 | 42303120 | Arm | 1 |
| 2 | 69122030 | Bushing | 2 |
| 4 | 42303070 | Support | 1 |
| 5 | 42303080 | Roller | 1 |
| 6 | 42303030 | Support | 1 |
| 7 | 42303140 | Tie Rod | 1 |
| 8 | 40228020 | Rocker Arm | 1 |
| 9 | 74620001 | Pin | 3 |
| 10 | 42303130 | Tie Rod | 1 |
| 11 | 74610001 | Fork | 3 |
| 12 | 74610004 | Fork | 1 |
| 13 | 74100007 | Knob | 1 |
| 14 | 42303150 | Lever | 1 |
| 15 | 888336 | Spring | 1 |
| 16 | 42307120 | Lever | 1 |
| 17 | 69102050 | Bushing | 2 |
| 18 | 42303160 | Coupling | 1 |
| 19 | 42303170 | Prop | 1 |
| 23 | 74610005 | Fork | 1 |
| 24 | 74620006 | Pin | 1 |
| 25 | 42303180 | Plate | 2 |
| 50 | 71010809 | Nut | 5 |

| Item | Part Number | Description | Qty. |
|------|-------------|-------------|------|
| 51 | 924033 | Lock Nut | 5 |
| 52 | 980039 | Washer | 4 |
| 53 | 964090 | Screw | 1 |
| 54 | 71010601 | Nut | 2 |
| 55 | 924026 | Lock Nut | 1 |
| 56 | 980042 | Washer | 1 |
| 57 | 980070 | Washer | 1 |
| 58 | 980040 | Washer | 1 |
| 59 | 964116 | Screw | 1 |
| 61 | 70911024 | Screw | 1 |
| 63 | 980069 | Lock Washer | 1 |
| 64 | 964106 | Screw | 1 |
| 65 | 70910620 | Screw | 1 |
| 67 | 980044 | Washer | 4 |
| 68 | 980053 | Lock Washer | 2 |
| 70 | 71110005 | Washer | 2 |
| 71 | 70944801 | Screw | 1 |
| 72 | 70910626 | Screw | 1 |
| 73 | 964103 | Screw | 1 |
| 76 | 964085 | Screw | 2 |
| 80 | 70910618 | Screw | 1 |
| 82 | 70980809 | Screw | 1 |



SQUEEGEE ASSEMBLY

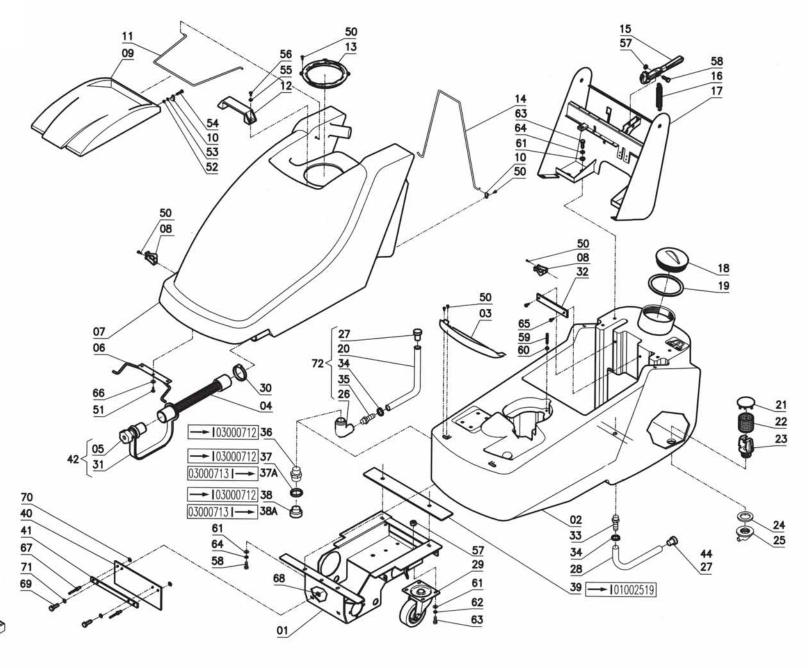
| Item | Part Number | Description | Qty. |
|------|-------------|--|------|
| 1 | 881145 | Bushing | 2 |
| 2 | 889742 | Bumper | 2 |
| 3 | 68813020 | Blade | 1 |
| 4 | 880750 | Rear Rubber | 1 |
| 5A | 880751 | Central Rubber,33 Shore,Smooth Floor, Red,31" | 1 |
| 5B | 880752 | Central Rubber,40 Shore,Concrete Floor,Beige,31" | 1 |
| 5C | 67713060 | Central Rubber, Oil Resistant | |
| 6 | 69623010 | Squeegee Body | 1 |
| 7 | 880753 | Front Rubber, Clear | 1 |
| 8 | 68813010 | Blade | 1 |
| 9 | 882444 | Chain with Clip | |
| 10 | 42311010 | Stud Bolt | |
| 11 | 74006010 | Knob | 2 |
| 12 | 67512690 | Vacuum Hose | 1 |
| 13 | 880240 | Opening | 1 |
| 14 | 67406200 | Gasket | 1 |
| 15 | 74006011 | Wing Nut | 8 |
| 16 | 42311030 | Stud Bolt | 1 |
| 17 | 42311020 | Stud Bolt | 1 |
| 50 | 964085 | Screw | 2 |
| 51 | 980039 | Washer | 2 |
| 52 | 924050 | Lock Nut | |
| 53 | 964109 | Screw | 4 |
| 54 | 924061 | Nut | |
| 55 | 924053 | Nut | |
| 56 | 70931005 | Screw | |
| 57 | 964126 | Screw | |
| 58 | 924054 | Nut | 12 |
| 59 | 964110 | Screw | 8 |
| 60 | 925606 | Dowel | 2 |
| 61 | 71110007 | Lock Washer 2 | |
| 62 | A9623004 | Squeegee Assembly, includes all items above, | |
| | | except Item 12, the vacuum hose. | |



SQUEEGEE CONTROL ASSEMBLY

| Item | Part number | Description |
|------|-------------|----------------|
| 1 | 42312050 | LEVER |
| 2 | 42312070 | LEVER |
| 3 | 69122010 | BUSHING |
| 4 | 74803062 | CABLE |
| 5 | 40212010 | HAND WHEEL |
| 6 | 880551 | ADJUSTER |
| 7 | 42312040 | ARM |
| 8 | 42312080 | BALLAST |
| 9 | 42312060 | PIN |
| 10 | 42312030 | SUPPORT |
| 11 | 869707 | WHEEL |
| 12 | 69122020 | BUSHING |
| 13 | 69122040 | BUSHING |
| 14 | 41312080 | SPECIAL WASHER |
| 15 | 69230020 | SPRING |
| 16 | 42312010 | COUPLING |
| 17 | 74100005 | KNOB |
| 18 | 42312020 | PIN |
| 19 | 69210330 | SPRING |
| 20 | 70220003 | RETAINING RING |
| 21 | 74610007 | CONNECTOR FORK |
| 22 | 74620008 | CLIP |
| 23 | 69220190 | SPRING |
| 24 | 42312100 | COUPLING |

| Item | Part number | Description |
|------|-------------|-------------|
| 25 | 69210660 | SPRING |
| 26 | 42312140 | COUPLER |
| 27 | 69220560 | SPRING |
| 50 | 70911009 | BOLT |
| 51 | 866706 | CLEVIS PIN |
| 52 | 925612 | COTTER PIN |
| 53 | 924060 | NUT |
| 54 | 71010809 | NUT |
| 55 | 980046 | WASHER |
| 56 | 70910621 | BOLT |
| 57 | 71106009 | LOCK WASHER |
| 58 | 71010810 | NUT |
| 59 | 924026 | LOCK NUT |
| 60 | 70910627 | BOLT |
| 61 | 980042 | WASHER |
| 62 | 980064 | WASHER |
| 63 | 924050 | LOCK NUT |
| 64 | 924055 | LOCK NUT |
| 65 | 70910621 | BOLT |
| 66 | 980065 | WASHER |
| 67 | 980040 | WASHER |
| 68 | 964186 | BOLT |
| 69 | 920644 | LOCK NUT |
| 70 | 980660 | WASHER |

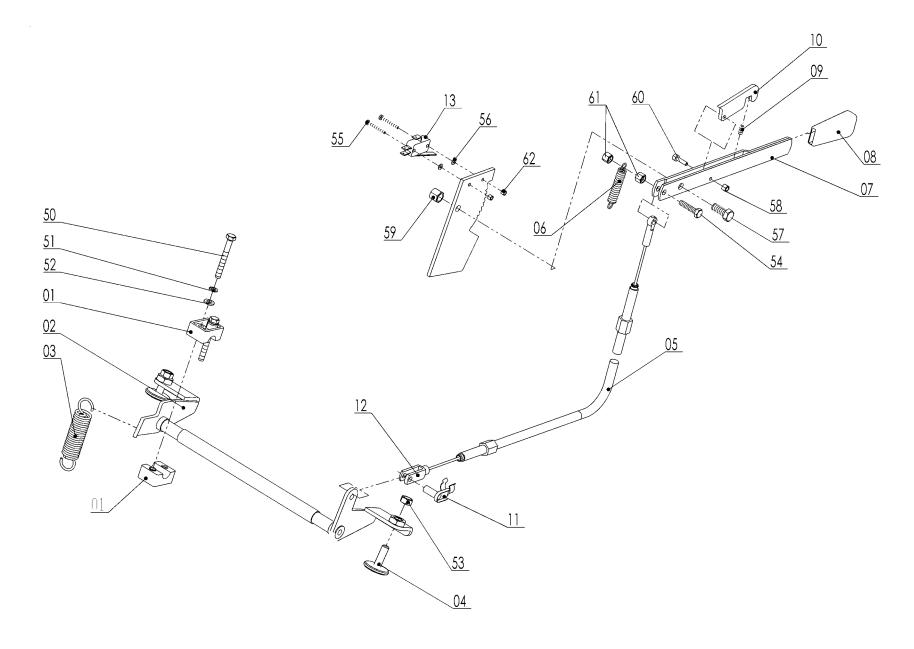




FRAME & TANK ASSEMBLY

| Item | Part Number | Description | Qty. |
|------|-------------|------------------|------|
| 1 | 69923100 | Frame | 1 |
| 2 | 69723040 | Solution Tank | 1 |
| 3 | 42346080 | Cover | 1 |
| 4 | 67512580 | Drain Hose | 1 |
| 5 | 886842 | Plug, Drain Hose | 1 |
| 6 | 42336080 | Hinge | 1 |
| 7 | 69723050 | Recovery Tank | 1 |
| 8 | 882440 | Hook | 1 |
| 9 | 42346020 | Cover | 1 |
| 10 | 72902008 | Cable Fastener | 4 |
| 11 | 42346010 | Hinge | 1 |
| 12 | 883930 | Handle | 1 |
| 13 | 42036030 | Filter Holder | 1 |
| 14 | 42336030 | Prop | 1 |
| 15 | 885143 | Lever | 1 |
| 16 | 888344 | Spring | 1 |
| 17 | 69923300 | Frame | 1 |
| 18 | 886844 | Cover | 1 |
| 19 | 67401080 | Gasket | 1 |
| 20 | 67523260 | Pipe | 1 |
| 21 | 882331 | Cover | 1 |
| 22 | 883331 | Filter | 1 |
| 23 | 883332 | Base | 1 |
| 24 | 70800003 | Gasket | 1 |
| 25 | 74520025 | Ring Nut | 1 |
| 26 | 74520001 | Elbow | 1 |
| 27 | 886852 | Сар | 2 |
| 28 | 67521670 | Pipe | 1 |
| 29 | 67050120 | Castor Wheel | 1 |
| 30 | 882041 | Clamp | 1 |
| 31 | 42341010 | Clamp | 1 |
| 32 | 42336090 | Guide | 1 |
| 33 | 74540002 | Connector | 1 |
| 34 | 74220061 | Clamp | 1 |

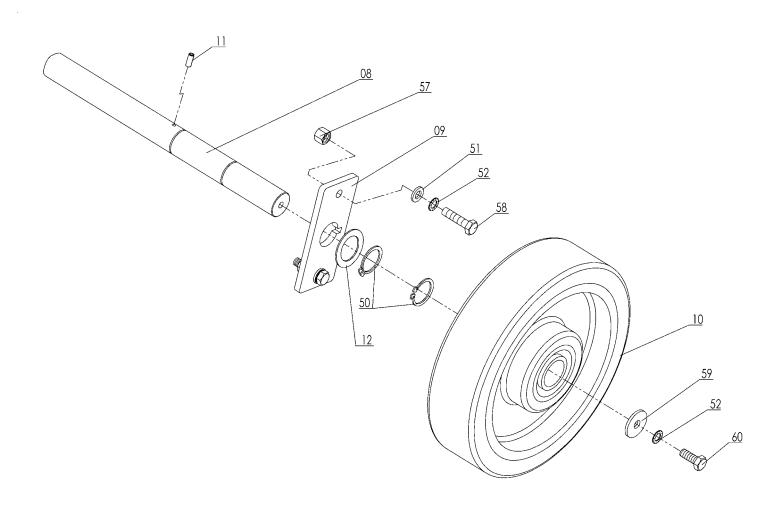
| Item | Part Number | Description | Qty. |
|------|-------------|---------------------------|------|
| 35 | 74540023 | Connector | 1 |
| 36 | 74560009 | Fitting, 1/2" Pipe Thread | 1 |
| 37 | 67400640 | Gasket | 1 |
| 37A | 67406220 | Gasket | 1 |
| 38 | 74550009 | Cap | 1 |
| 38A | 74550012 | Plug Exhaust Pipe | 1 |
| 39 | 42316010 | Support Bracket | 1 |
| 40 | 42346090 | Splash Guard | 1 |
| 41 | 42346100 | Blade | 1 |
| 42 | 42436030 | Plug & Clamp, Drain Hose | |
| 50 | 70973902 | Screw | 12 |
| 51 | 70945501 | Screw | 3 |
| 52 | 924029 | Lock Nut | 2 |
| 53 | 71104002 | Washer | 2 |
| 54 | 70950401 | Screw | 2 |
| 55 | 980066 | Washer | 2 |
| 56 | 70944807 | Screw | 2 |
| 57 | 924033 | Lock Nut | 5 |
| 58 | 964103 | Screw | 1 |
| 59 | 925606 | Dowel | 1 |
| 60 | 924048 | Nut | 2 |
| 61 | 980039 | Washer | 10 |
| 62 | 980053 | Lock Washer | 4 |
| 63 | 70930808 | Screw | 8 |
| 64 | 980069 | Lock Washer | 6 |
| 65 | 70944203 | Screw | 2 |
| 66 | 71105003 | Washer | 3 |
| 67 | 71400004 | Rivet | 2 |
| 68 | 71050503 | Nut | 2 |
| 69 | 70910504 | Screw | 2 |
| 70 | 71103004 | Washer | 2 |
| 71 | 71105001 | Washer | 2 |
| 72 | A3623001 | Drain Hose Kit (Optional) | |
| | | | |



BRAKE ASSEMBLY

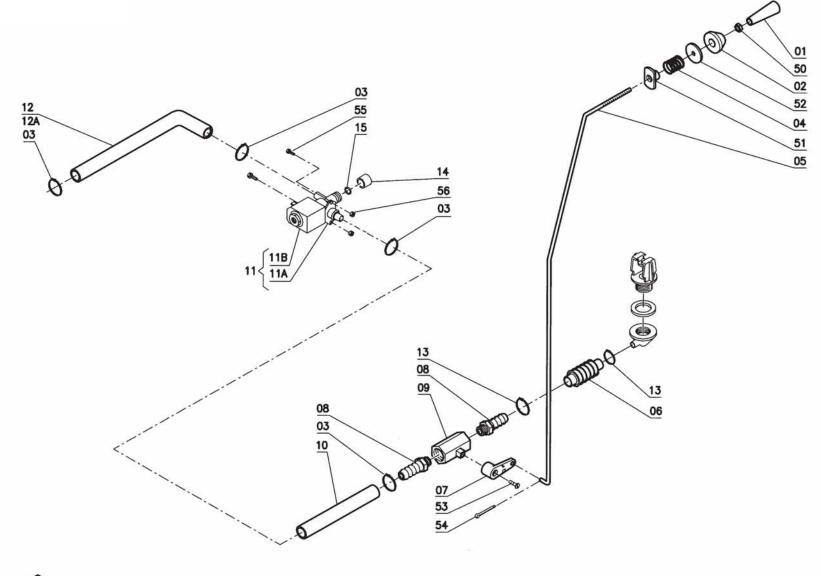
| Item | Part number | Description |
|------|-------------|--------------------|
| 1 | 882043 | PIVOT BLOCK |
| 2 | 42318010 | SHAFT ASSEMBLY |
| 3 | 69220160 | SPRING |
| 4 | 41318090 | PAD |
| 5 | 74803051 | BRAKE CABLE |
| 6 | 888336 | SPRING |
| 7 | 40318100 | LEVER |
| 8 | 74100005 | KNOB |
| 9 | 69210540 | SPRING |
| 10 | 40318110 | LEVER |
| 11 | 74620005 | PIN |
| 12 | 74610004 | CONNECTOR FORK |
| 13 | 72105009 | SNAP ACTION SWITCH |

| Item | Part number | Description |
|------|-------------|-------------|
| 50 | 964079 | SCREW |
| 51 | 71106009 | LOCK WASHER |
| 52 | 980042 | WASHER |
| 53 | 71010809 | NUT |
| 54 | 964083 | SCREW |
| 55 | 70940304 | SCREW |
| 56 | 980054 | WASHER |
| 57 | 964086 | SCREW |
| 58 | 924029 | LOCK NUT |
| 59 | 924033 | LOCK NUT |
| 60 | 70910407 | SCREW |
| 61 | 924050 | LOCK NUT |
| 62 | 924043 | LOCK NUT |



AXLE ASSEMBLY

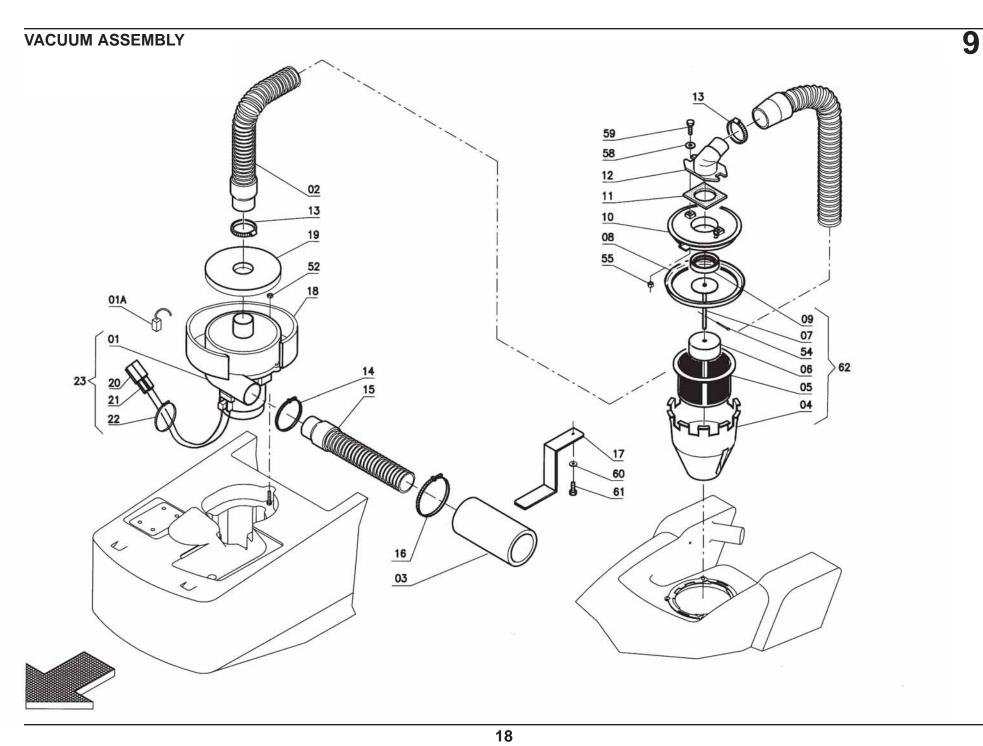
| Item | Part number | Description |
|------|-------------|-------------------------------|
| 8 | 42317020 | AXLE |
| 9 | 42317030 | SUPPORT |
| 10 | 67010300 | WHEEL |
| 11 | 71440001 | SPRING PIN |
| 12 | | WHEEL SPACER (1.0mm Optional) |
| 12 | | WHEEL SPACER (1.5mm Optional) |
| 50 | 70220016 | RETAINING RING |
| 51 | 980042 | WASHER |
| 52 | 980045 | LOCK WASHER |
| 57 | 924026 | LOCK NUT |
| 58 | 964116 | SCREW |
| 59 | 980065 | WASHER |
| 60 | 964107 | SCREW |





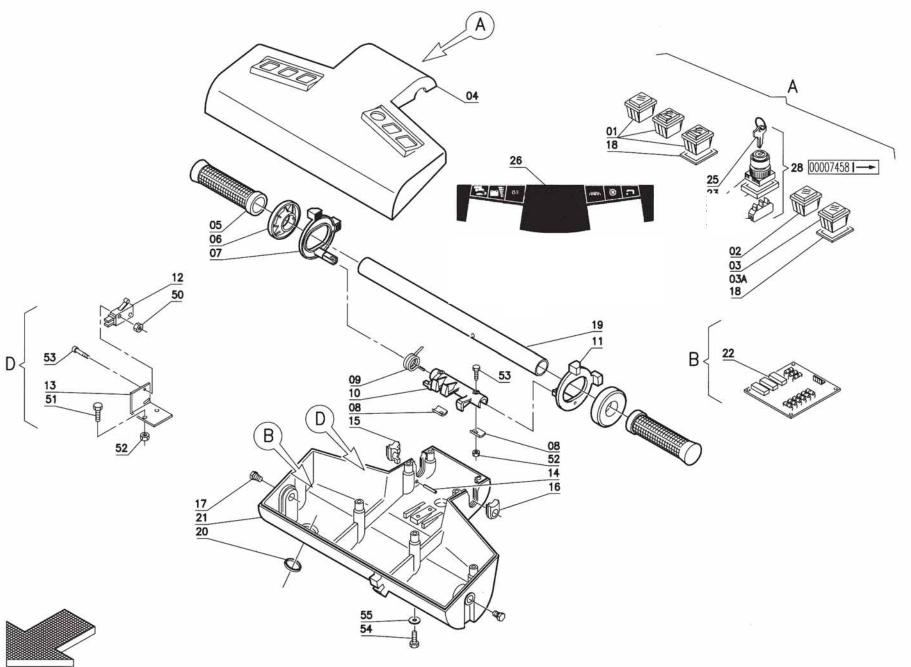
WATER UNIT

| Item | Part Number | Description | Qty. |
|------|-------------|-------------------------|------|
| 1 | 885044 | Knob | 1 |
| 2 | 980621 | Special Washer | 1 |
| 3 | 74210002 | Clamp | 4 |
| 4 | 888345 | Spring | 1 |
| 5 | 42337010 | Rod | 1 |
| 6 | 40237100 | Bellows | 1 |
| 7 | 865140 | Lever | 1 |
| 8 | 863308 | Fitting | 2 |
| 9 | 869405 | Valve | 1 |
| 10 | 67522250 | Pipe | 1 |
| 11 | 911312 | Solenoid Valve Complete | 1 |
| 12 | 67523050 | Pipe | 1 |
| 13 | 74210001 | Clamp | 4 |
| 14 | 74550011 | Cap | 1 |
| 15 | 70800020 | O-Ring | 1 |
| 50 | 924046 | Nut | |
| 51 | 924047 | Nut | |
| 52 | 980061 | Washer | |
| 53 | 70950401 | Screw | |
| 54 | 925609 | Split Pin | |
| 55 | 70910401 | Screw | |
| 56 | 924029 | Lock Nut | |



VACUUM ASSEMBLY

| Item | Part Number | Description | Qty. |
|------|-------------|---------------------------|------|
| 1 | | Vacuum Motor-Use item #23 | 1 |
| 1A | 880951 | Carbon Brush Motor | 2 |
| 2 | 67512630 | Vacuum Hose | 1 |
| 3 | 67101390 | Sound Deadening Hose | 1 |
| 4 | 888551 | Protection | 1 |
| 5 | 883343 | Filter | 1 |
| 6 | 883344 | Float | 1 |
| 7 | 887440 | Rod | 1 |
| 8 | 883441 | Gasket | 1 |
| 9 | 883442 | Gasket | 1 |
| 10 | 886841 | Cover | 1 |
| 11 | 883446 | Gasket | 1 |
| 12 | 882442 | Opening | 1 |
| 13 | 882041 | Clamp | 1 |
| 14 | 74220059 | Clamp | 1 |
| 15 | 67512050 | Pipe | 1 |
| 16 | 882030 | Clamp | 1 |
| 17 | 42341020 | Support | 1 |
| 18 | 67101090 | Deading Hose | 1 |
| 19 | 67101080 | Deading Hose | 1 |
| 20 | 72700003 | Connector | 2 |
| 21 | 72700004 | Contact | 2 |
| 22 | 74210001 | Clamp | 2 |
| 23 | 68120460 | Vacuum Motor Assembly | 1 |
| 52 | 924050 | Lock Nut | 1 |
| 54 | 925603 | Split Pin | 2 |
| 55 | 71020502 | Lock Nut | 2 2 |
| 58 | 40247030 | Washer | 2 |
| 59 | 70950502 | Screw | 2 |
| 60 | 980039 | Washer | 1 |
| 61 | 70910803 | Screw | 1 |
| 62 | A6520001 | Filter/Float Assembly | 1 |

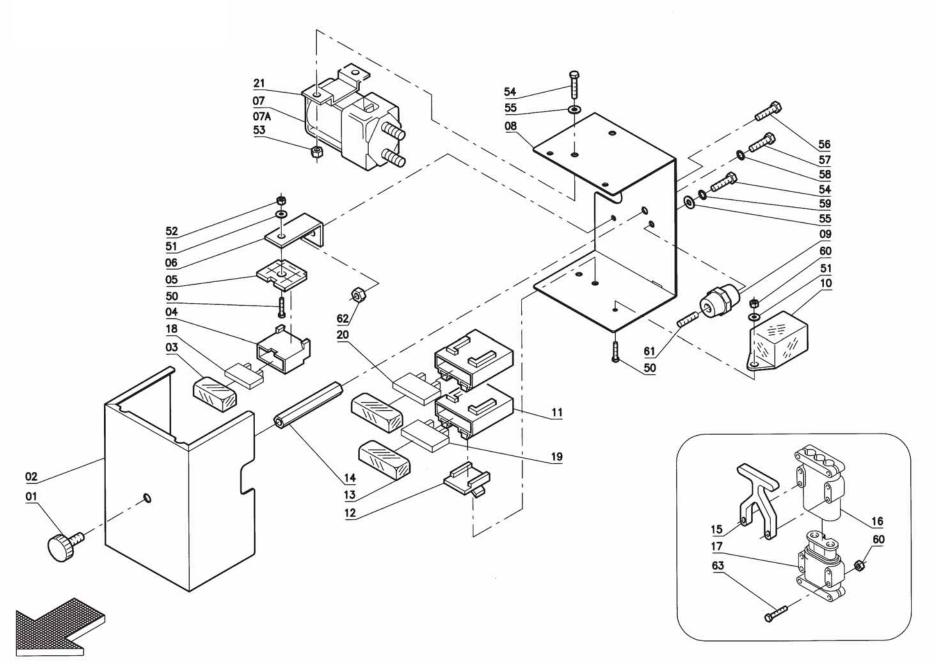


HANDLE ASSEMBLY

| Item | Part Number | Description | Qty. |
|------|-------------|-----------------------|------|
| 1 | 72102009 | Switch | 3 |
| 2 | 911167 | Signal Lamp Green | 1 |
| 3 | 72102010 | Switch, Brush Release | 1 |
| 4 | 882342 | Handle Bar Cover | 1 |
| 5 | 885042 | Knob | 2 |
| 6 | 980623 | Special Washer | 2 |
| 7 | 885141 | Lever | 1 |
| 8 | 882140 | Clip Retaining | 2 |
| 9 | 888343 | Spring | 1 |
| 10 | 41328010 | Shaft | 1 |
| 11 | 885142 | Lever | 1 |
| 12 | 911170 | Microswitch | 1 |
| 13 | 888548 | Support | 1 |
| 14 | 71404005 | Spring Pin | 1 |
| 15 | 887240 | Retainer RH | 1 |
| 16 | 887241 | Retainer LH | 1 |

| Item | Part Number | Description | Qty. |
|------|-------------|-----------------------|------|
| 17 | 42326010 | Special Screw | 2 |
| 18 | 883440 | Gasket | 5 |
| 19 | 886040 | Pipe | 1 |
| 20 | 883841 | Fairlead | 1 |
| 21 | 881341 | Handle Bar Body | 1 |
| 22 | 881358 | Check Card Batterires | 1 |
| 25 | 865003 | Keys, Set of Two | 1 |
| 26 | 865134 | Decal, 20B | 1 |
| 28A | 911311 | Switch Kit | 1 |
| 50 | 924043 | Lock Nut | 5 |
| 51 | 70910407 | Screw | 4 |
| 52 | 924031 | Nut | 2 |
| 53 | 964101 | Screw | 4 |
| 54 | 964123 | Screw | 8 |
| 55 | 980041 | Lock Washer | 2 |
| · | | | |

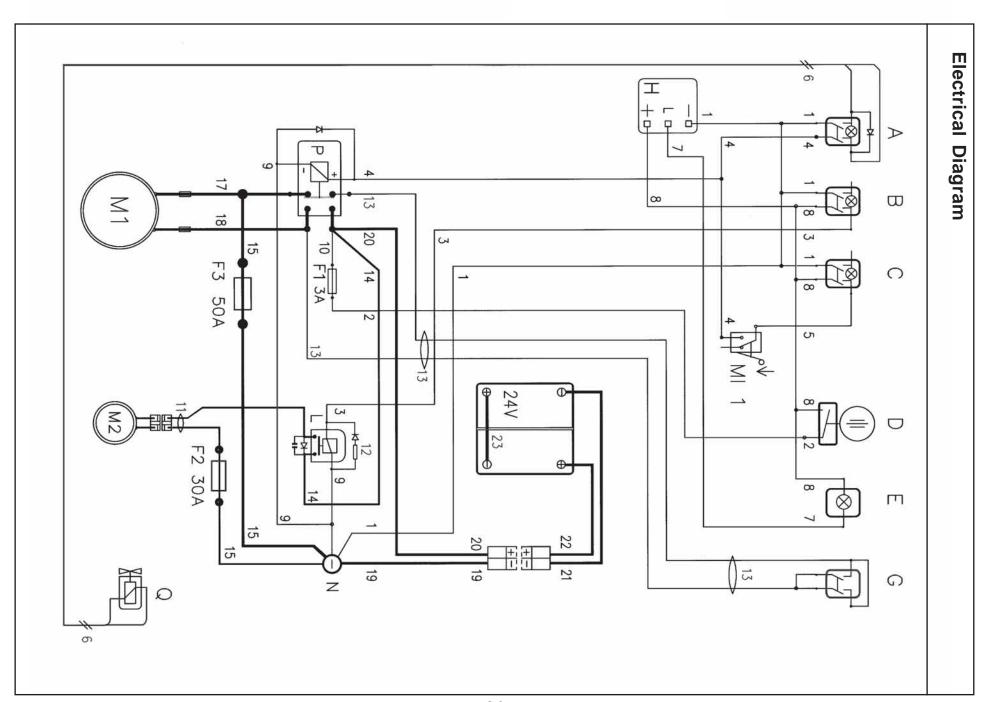
ELECTRICAL COMPONENTS 11



ELECTRICAL COMPONENTS

| Item | Part Number | Description | Qty. |
|------|-------------|------------------------------|------|
| 1 | 74006003 | Knob | 1 |
| 2 | 42351020 | Cover | 1 |
| 3 | 72916002 | Cover | 1 |
| 4 | 72400011 | Fuseholder | 1 |
| 5 | 72916001 | Plaque | 1 |
| 6 | 41251100 | Support | 1 |
| 7 | 68420220 | Double Remote Control Switch | 1 |
| 8 | 72351010 | Cover | 1 |
| 9 | 884750 | Insulator | 1 |
| 10 | 887550 | Relay | 1 |
| 11 | 72400012 | Fuseholder | 2 |
| 12 | 72916004 | Plaque | 1 |
| 13 | 72916003 | Cover | 2 |
| 14 | 42351030 | Stud Bolt | 1 |
| 15 | 72700015 | Lever for Connector | 1 |
| 16 | 72700011 | Connector Male | 1 |
| 17 | 72700012 | Connector Female | 1 |
| 18 | 72400301 | Fuse | 1 |

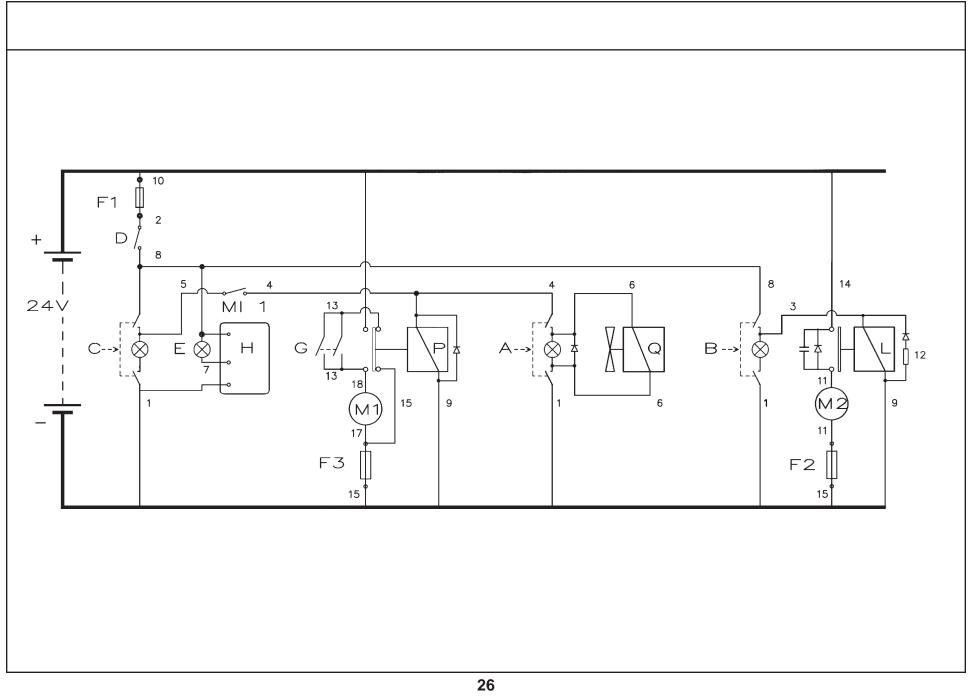
| Item | Part Number | Description | Qty. |
|------|-------------|-------------|------|
| 19 | 72403003 | Fuse | 1 |
| 20 | 72405002 | Maxifuse | 1 |
| 21 | 72906002 | Support | 1 |
| 50 | 70940301 | Screw | 2 |
| 51 | 980054 | Washer | 2 |
| 52 | 71010301 | Nut | 1 |
| 53 | 924032 | Lock Nut | 3 |
| 54 | 964082 | Screw | 3 |
| 55 | 980066 | Washer | 3 |
| 56 | 964098 | Screw | 1 |
| 57 | 964088 | Screw | 1 |
| 58 | 980045 | Lock Washer | 1 |
| 59 | 980041 | Lock Washer | 3 |
| 60 | 924043 | Lock Nut | 3 |
| 61 | 70960502 | Dowel | 1 |
| 62 | 924029 | Lock Nut | 1 |
| 63 | 70940305 | Screw | 2 |
| | | | |



Electrical Components Parts List

| Coil Solenoid Valve 24V - 1/2 | 68522070 | Q |
|--|-------------|------|
| Remote Control Switch 24V with Diode (Brush Motor) | 68420230 | Р |
| Insulator M5x25 FF (Negative General) | 884750 | z |
| Microswitch 3x22 (Motor Brushes) | 911170 | MI-1 |
| Vacuum Motor 24V with Plug | 68120460 | M2 |
| Brush Motor 24V | 68220370 | M1 |
| Relay 24V 30A Faston (Vacuum Motor) | 887550 | L |
| Check Card Control Batteries 24V Lead Batteries | 67900001 | エ |
| Maxifuse 50A (Brush Motor) | 72405002 | F3 |
| Maxifuse 30A (Vacuum Motor) | 72403003 | F2 |
| Fuse 3A (Controls) | 72400301 | F1 |
| Green Signal Protected 24V (Control Batteries) | 911167 | Ш |
| Key Switch Assembly | 911311 | D |
| Bipolar Switch Green (Motor Brushes) | 72102009 | С |
| Bipolar Switch Green (Vacuum Motor) | 72102009 | В |
| Bipolar Switch Green (Solenoid Valve Solution) | 72102009 | Α |
| Component Descriptions | Part Number | Item |

| Item | Part Number | Cable Descriptions |
|-------|-------------|--|
| 1/6 | 68023001 | Series Cables and connectors for Switches |
| 1 | 68023033 | 4 Cables Black No. 1 |
| 2 | 68023034 | Cable Brown No. 2 |
| 3 | 68023035 | Cable Blue No. 3 |
| 4-5 | 68023036 | 3 Cables Red No. 4-5 |
| 9 | 68023014 | 2 Cables Brown-Blue No. 6 |
| 7 | 68023003 | Cable Blue No. 7 |
| 8 | 68023004 | 4 Cables Red No. 8 |
| 9 | 68023005 | 2 Cables Black No. 9 |
| 10 | 68023006 | Cable Red No. 10 |
| 11 | 68023007 | Cables Suction Motor No. 11 |
| 12 | 72500011 | Diode and Resistance with Terminal No. 12 |
| 13 | 68023002 | Series Cables and Connector Brush Release No. 13 |
| 14 | 68023008 | Cable Red + Condenser and Diode No. 14 |
| 15 | 68023009 | Cable Black No. 15 |
| 17/18 | 68023029 | 2 Cables Black-Red Motor Brushes No. 17-18 |
| 19/20 | 68023037 | 2 Cables Black-Red and Connector 80A |
| 21/22 | 68023038 | 2 Cables Black-Red and Connector 80A |
| 23 | 68000154 | Cable Bridge with Battery Terminals (+) (-) |



Electrical Components Parts List

| Item | Part Number | Component Descriptions |
|------|-------------|--|
| Α | 72102009 | Bipolar Switch Green (Solenoid Valve Solution) |
| В | 72102009 | Bipolar Switch Green (Vacuum Motor) |
| С | 72102009 | Bipolar Switch Green (Motor Brushes) |
| D | 911311 | Key Switch Assembly |
| E | 911167 | Green Signal Protected 24V (Control Batteries) |
| F1 | 72400301 | Fuse 3A (Controls) |
| F2 | 72403003 | Maxifuse 30A (Vacuum Motor) |
| F3 | 72405002 | Maxifuse 50A (Brush Motor) |
| Н | 67900001 | Check Card Control Batteries 24V Lead Batteries |
| L | 887550 | Relay 24V 30A Faston (Vacuum Motor) |
| M1 | 68220370 | Brush Motor 24V |
| M2 | 68120460 | Vacuum Motor 24V with Plug |
| MI-1 | 911170 | Microswitch 3x22 (Motor Brushes) |
| N | 884750 | Insulator M5x25 FF (Negative General) |
| Р | 68420230 | Remote Control Switch 24V with Diode (Brush Motor) |
| Q | 68522070 | Coil Solenoid Valve 24V - 1/2 |
| | | |

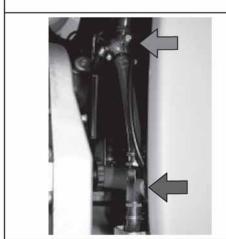
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| 23 | 68000154 | Cable Bridge with Battery Terminals (+) (-) |

Inspection Water Supply

filter. Check the cleanness and the positioning of, the solution tank



- 2. Fill the solution tank completely with water.
- ω Check the tightness of the hoses, solenoid valve (on left) and adjustment of the water valve (on right)



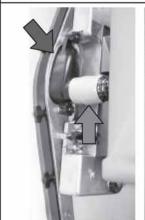
Make sure, that with the valve open, the solution arrives continuously on the floor.

Inspection of Vacuum

- Check the function of the filter float.
- 2. Check that the cover on the recovery tank is airtight.



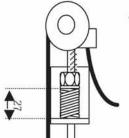
- ω Check that the vacuum hoses and the squeegee hose are airtight.
- 4. Check the tightness of the squeegee opening.

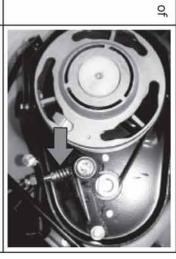


5. Verify the tightness of the drain hose and drain plug.

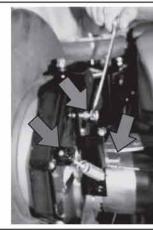
Brush Adjustment, 20B & 20BT – Forward movement

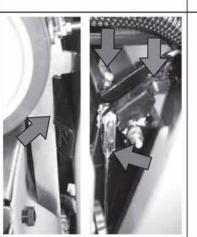
Adjust the spring belt tightener to a 27mm (1.06 inches). compression length

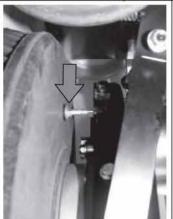




- 2 the machine to pull to the right. to about 1 mm. Then tighten the nut. Excessive screwing causes Inclination distance of the adjustment: screw Let M8 down the (center) from brushes and adjust the the brush base
- ω with the plastic thread. Attention: excessive screwing increases the traction effect but decreases the width of the cleaned floor. Adjustment of advancement without traction: Screw the knob
- 4 adjust the Knob to obtain a neutral effect. adjustment on machine with traction: if necessary
- 5 brush motor does not touch the solution tank. Fix the nut. brush base is lifted, an inclination about **3-4cm (1.18-1.57 in.)** on the front of the brush head is obtained. Make sure the Adjustment Point III: Adjust screw M6 (upper), so when the
- 6 of the tank doesn't rest completely on the frame; fix the nut. Adjust the support screw (lower left), so that the weight
- 7 when the brush is lifted there are no interferences with the tank. Tie rods: adjust the fork of the vertical tie rod, so that
- 00 arms of the brush base to touch the frame, also, the becover should not contact the solution tank. Furthermore check, that without brushes the brush holder is 0-1 Adjust the fork of the horizontal tie rod and do not allow the lift from the floor. also, the brush
- 9. be maximally 1-2mm with coupled brushes and lowered brush head of the brushes. The play between the head and brush must Confirm the screw with the round head rests on the plain top







Cylindrical brush head adjustment

underneath the solution tank. Adjustment of the brush head - lifted: to get the correct height when the brush head is lifted, adjust the **two forks** on the rear and

The correct inclination of the brush head is automatically correct after the adjustment of **the screw** (next picture, top arrow) to obtain good brush tracks on the floor (see the following paragraphs)

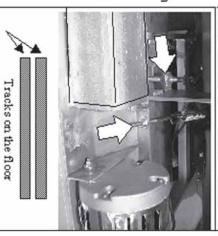


To get the same width of the brush tracks on the floor: adjust **the screw** (top arrow) that permits to equilibrate the balanced distribution of the weight (motor on the front).

on the threaded rod connected to the frame by a spring. The spring's action reduces the brush pressure on the floor. To adjust the brush pressure on the floor: adjust the knob (right arrow)

Check the track work on the floor for 30 seconds without water





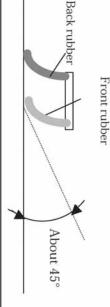
Brake adjustment

- Adjustment hand brake: Verify the lever adjusting the nut on the brake cable. than 3-4 times. If necessary restore the correct range by does not release more
- 2 Adjustment of brake pads: Verify uniform brake effect. Try to turn the machine both left and right with the brake inserted: Checking that the wheels remain blocked in the same way.



Adjustment Squeegee

- Adjust the the inclination controller (on left) of the rear squeegee rubber while using to obtain a uniform inclination.
- 2. Adjust the wheel height with the **hand wheel (on right)** checking that the rubber has an inclination about 30°-45° and is not pressed down too much on the floor nor lifted too much.

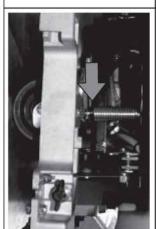


ω Adjust lifting cable length with the corresponding controller, until the back rubber is lifted about 4-5 cm (1.57-1.97 inches) from the floor. The squeegee should not have contact with the tank outlet. Afterwards fix the nut.





Check that the Spring ring is completely closed.



Final inspection

Check all functions: scrubbing, suction, forward- and reverse gear and emergency brake.

WARRANTY POLICY LIMITED WARRANTY

The **Pacific** 20" Single-Disk Scrubber have been manufactured, tested and inspected in accordance with specific engineering requirements. This machine is WARRANTED to be free from defects in workmanship and materials for periods as follows from the date of purchase.

Ten (10) Years Parts, One (1) Year Labor - Polyethylene Components

Two (2) Years Parts, One (1) Year Labor - Brush Drive Motors

Five (5) Years Parts, One (1) Year Labor - Main Frame

One (1) Year Parts & Labor – All other components unless excluded below

Travel time for warranty repair is authorized for a period of ninety (90) days following the date of sale to the end user, with a maximum of three (3) hours per claim.

This warranty extends to the original user/purchaser and only when used, operated and maintained in accordance with Pacific Operating and Maintenance instructions.

This warranty does not apply to certain wear parts and accessories of the machine such as carbon motor brushes, floor brushes, belts, hoses, squeegee blades, etc., nor does it apply to damage or failure caused by improper use, abuse or neglect. Warranty credit or replacement of return parts including motors, pumps, etc., is subject to incoming inspection of those items.

To secure repair under this warranty, the following procedure should be taken:

- 1. After the expiration of the ninety (90) day travel time warranty period, the customer is responsible for warranty travel payment or the inoperative machine or warranted parts must be delivered to the authorized service center with shipping and delivery charges prepaid. If unable to locate a service center, you may contact **Pacific** at the address listed herein for the location of the nearest repair center or agent or for other instructions pertaining to your warranty difficulty.
- 2. Upon compliance with the above warranty procedure, all warranted repairs will be completed at no additional charge or cost to the user.
- 3. Only Pacific or its authorized dealers and agents may make no charge warranty repairs on this product. All others do so at their own risk.

This warranty limits **Pacific** liability to the repair of the product and/or warranted parts replacement and does not include incidental or consequential damages arising from the use of a **Pacific** machine whether defective or not.

BATTERY WARRANTY

In addition to the terms above, any original equipment **Pacific** Battery which becomes unserviceable under normal use within a period of ninety (90) days from date of sale to the original user will be repaired or replaced with one of equal specification at our option, F.O.B. **Pacific** or any authorized Service Branch, with no charge to user, except transportation costs. After the expiration of the above ninety (90) day period, any battery which fails under normal use will be adjusted to the original user with a new battery of equal specification on a twelve (12) month pro rata basis from the date of purchase. Adjustment will be determined using the then current list price, plus transportation costs. Warranty is rendered null and void if battery is not kept filled to the proper level with DISTILLED WATER.

This warranty is in lieu of all other expressed or implied warranties and is extended to the original purchaser/user.



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